

## Methyl Isobutyl Ketone (MIBK)

## Product Data Sheet - typical properties and specifications

**Methyl Isobutyl Ketone (MIBK)** is a stable, colorless liquid with a pleasant odor. It is both a medium boiling and medium evaporating solvent commonly used by the industrial paints and coatings industry in the production of traffic paints and automotive coatings, nitrocellulose lacquers, and vinyl-acrylic resins for adhesives. MIBK is also used as an extraction solvent for tall oil soap purification.

Methyl Isobutyl Ketone is also referred to as 4-methylpentan-2-one.

Health and safety information and safe handling suggestions are available through the appropriate Safety Data Sheet (SDS).

Specifications		
Characteristic	Sales Specifications	
Appearance	Colorless	
Color, Pt-Co	8 Max	
Purity, Wt. %	99.0 Min	
Water, Wt. %	0.04 Max	
Acidity, Wt. %	0.01 Max	

For more information on acetone or other chemicals in our product line, call us today at (713) 658-9000.

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Typical Physical Properties		
Typical Properties	Typical Value	
Structural Formula	0	
Empirical Formula Molecular Weight	C <sub>6</sub> H <sub>12</sub> O 100.16 g/mol calculated	
Physical State	Liquid	
Color	Colorless	
Odor	characteristic	
Explosive Limits (by volume	in air) 1.2% - 8.0% Literature	
Flash Point C	Closed cup >15 °C (59 °F)  ASTM D 56	
Autoignition Temperature	448-460°C (838-860°F) Literature	
Boiling Point (760 mm)	116.1°C (241.0°F) Literature	
Density at 20°C, 68°F	0.80 g/cm <sup>3</sup> (6.67 lb/gal)	
Melting Point	Literature -84°C (-119°F) Literature	
Vapor Density (Air = 1.0)	3.5 Literature	
Vapor Pressure at 25°C, 77°l	= 2.64 kPa Literature	
Viscosity Kinematic at 20°C	(0.73 mm2/s) Literature	
Water Solubility at 20°C, 68°F at 1 atm 14.1 g/l		

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